

Environmental product declaration for:



Patina Living

Water based resin covering with a delabré plaster texture and natural shaded finish.

Programme: The International EPD® System,
www.environdec.com

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→ In accordance with ISO 14025:2006 and
EN 15804:2012+A2:2019/AC:2021

→ Cradle to Gate with A4-A5, B1, C and D

→ EPD of multiple products, based on the average results of the product group



kerakoll

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com

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2. ABOUT KERAKOLL GROUP

Our company

The Kerakoll Group is a multinational company operating in the construction industry, offering an integrated range of products and services to build better places to live.

Kerakoll was established in 1968, in the heart of the Sassuolo ceramic district, and began by producing ceramic tile adhesives. Today, the Group is divided into three Business Units focusing on the needs of Laying, Building and Surfaces.

Kerakoll is a Benefit Corporation and in 2023 obtained the B Corp certification, confirming the journey towards a new ESG business model generating economic, social and environmental value.

Our commitment

After converting to a Benefit Corporation in 2021, Kerakoll Group achieved the B Corp certification in 2023, joining a global movement of leading companies promoting positive change.

This further milestone in our ESG journey marks our evolution from a green building tradition to a new business model: Kerakoll becomes a positive force for generating economic, social and environmental value and inspiring the entire construction industry.

Our values

Kerakoll wants to offer the world a chance to build better places to live.

To achieve this, Kerakoll brings together people who share the same passion for what they do.

Employees, architects, engineers, craftsmen and end-users, who conceive and develop new ideas and projects on a daily basis.

Our philosophy is based on five values which represent who we are and inspire us every day, as individuals, as a team and as a company. At Kerakoll we are: innovative, responsible, genuine, dynamic and in touch. Sustainability starts with our people and is in their interest. It translates into better choices for the well-being, safety and growth of our human resources.

Integrated policy for total quality, wellbeing, and protection of the environment

Focusing on the environmental sustainability on a home and its eco-friendly qualities, in relation to the health of its inhabitants: this is what we care about more. This is the core philosophy behind Kerakoll Group. Indoor air quality, high energy-environmental standards of buildings, and healthy environments in balance with nature: these are the pillars of our living well-being. Our approach aims to integrate the many aspects of sustainable building into everyday life, in keeping with the growing environmental awareness. We believe that sustainable technology along with a coherent development model is the goal to be achieved. The aim of any business should be to develop projects with low environmental impact but hugely innovative in technological terms.

This is why at Kerakoll Group we are naturally committed to combining business with social responsibility that is raising the living standards of the individual and the environment. Our commitment is reflected in our daily life, in our way of doing business and in our sensitivity to consumer needs, with the aim of ensuring the satisfaction of present needs, without compromising the wellbeing of tomorrow. This represents not only our economic mission, but the commitment to social responsibility that guides and unites everyone here at Kerakoll Group.

Taking “Made in Italy” excellence around the world

In our 50 years in the industry, we have made ourselves a position on the market as supplier of sustainable building materials, from being top of the domestic market to a top Italian-based business in the world. As the result of increasing internationalisation, 38% of Kerakoll Group's turnover now comes from foreign markets. The Group has a direct presence in 11 countries with production plants (Italy, Spain, Poland, Greece, France, United Kingdom, India, Brazil and Portugal) and commercial subsidiaries (Germany and United Arab Emirates).

We offer each customer personalised options, with which to design, build and live in harmony with the environment and in a state of well-being, together with high added value services such as planning, technical consultancy, training, and on-site assistance.

Quality for safety, sustainability and product performance

In addition to major investments in research and development that have made us champion in its field, and in order to achieve the highest possible quality standards in compliance with international rules and regulations, we have established both in Italy and abroad an integrated management system for ISO 9001 quality. It pushes the company to increasingly standardize processes, to create sustainability-driven synergy with our suppliers and to enhance our employees' ever growing expertise.

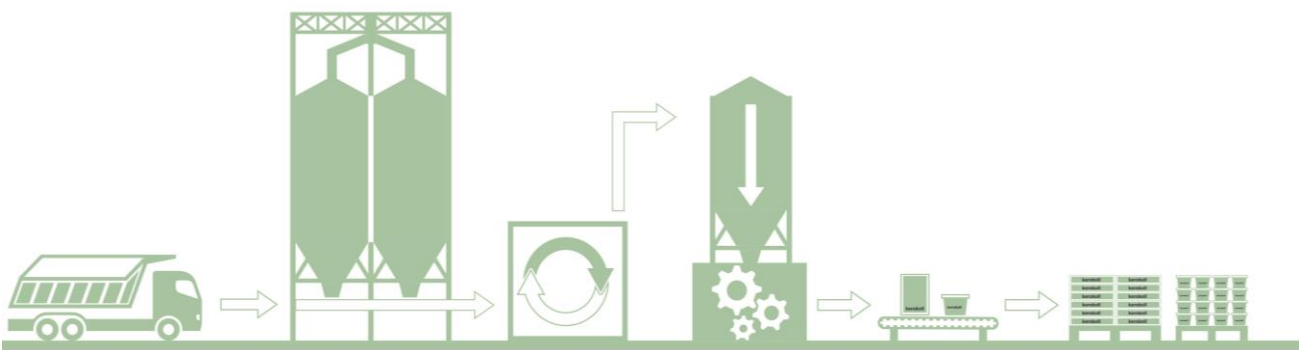
The Kerakoll Group system combines the “Total Quality Management” and “Life Cycle Thinking” approaches, thus confirming our commitment in certifying its products from the sourcing of raw materials with low environmental impact, to their design, implementation and distribution, to their performance on site. Through the years, we have adopted a set of rigorous qualification plans aimed at certifying product performance (CE marking, CE MED, CSTB) and quantifying its environmental sustainability (CFP, EPD, GreenBuilding Rating, ISO 14021), thus offering the customer the possibility to transfer quality and sustainability to the “building system” (CAM, LEED and other protocols) in order to build better places to live.

3. MANUFACTURING

The manufacturing process starts from raw materials purchased from suppliers and stored in the plant. Bulk raw materials are stored in specific silos and added mostly automatically in the production mixer, according to the formula of the products. Other raw materials, supplied in bags or big bags, are stored in their warehouse and added automatically or manually in the mixer.

The production is a discontinuous process, in which all the components are mechanically mixed in batches.

The semi-finished products are then packaged in bags, put on wooden pallets, covered by stretched hoods and stored in the Finished Products' warehouse. The quality of final products is controlled before the sale.



4. PRODUCTS

Description and use of the products

These products are manufactured by Kerakoll S.p.A in the production plants located in Brugine (PD - Italy) and Zimella (VR - Italy).

Patina Living is water-based resin covering with a delabr  plaster texture and natural shaded finish. The surface of Patina is velvety to the touch and characterized by ripples and material vibrations resulting from the imperfections of hand-made processing. The uneven colour and the unique effects in light reflection create a sophisticated sense of imperfection.

It consists of 3 products Universal Wall Primer, Patina and Finish. The application process for Patina Living begins with layer priming using the Universal Wall Primer, ensuring that substrates are dry and free from rising damp. After a waiting period of 4-6 hours, layer skimming commences with the application of Patina, a textured finishing coat that adds depth and character to the surface. To protect and enhance the finish, the layer impregnating protective product, known as Finish, is applied in two coats with a brush, allowing for a drying time of 4-6 hours between each coat.



Products standard

The product Patina is designed, produced and CE marked according to EN 15824:2017. (Specification for external renders and internal plasters based on organic binders)

Physical characteristics

Products are in paste form except for Universal wall primer which is in liquid state. Where dilution with water is required, this is eventually done at the building site in the construction/ installation stage, in a defined amount and technique defined with technical guidance documents. For specific physical properties, we refer to the CE declaration or Declaration of Performance available on demand or to the technical datasheet on www.kerakoll.com/it.

Content declaration

The main components of the involved products are the following:

Product components	Weight, kg	Post-consumer recycled material, weight-%	Biogenic material, weight-% and kg C/product or declared unit
Aggregates and fillers	0,5-0,6	-	-
Dispersing Agent	0,2-0,3	-	
Binders	0,1-0,2	-	
Others (additives, etc.)	<0,1	-	

Product is free from substances of very high concern (SVHC) on the REACH Candidate List published by the European Chemicals Agency in a concentration more than 0,1% (by unit weight). Related to specific components, the table above shows only hazardous ones within the meaning of the CLP regulation and their related classification as stated into product Safety Data Sheet.

Patina Living is a system of different products combined. Primary packaging accounted for the study are shown in the table below.

Packaging materials	Weight, kg	Weight-% (versus the product)	Weight biogenic carbon, kg C/product or declared unit ¹
Plastic Tank (Universal Wall Primer) (10 L)	0,468	4,69%	2,83E-04
Plastic Bucket (Patina) (15 kg)	0,587	3,91%	6,28E-04
Plastic Bucket (Finish) (1,5 L)	0,081	5,16%	6,45E-05

¹ 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

5. LCA INFORMATION

Declared Unit

The Declared Unit (DU) is 1 m² and packaging is proportioned in respect to each product as shown in table above (section 4.). For the DU of 1 m² the following amounts of products have been taken into account for the study:

Patina Living	Kg/1 m ²
Universal Wall Primer	0,15
Patina	2
Finish	0,15

Scope

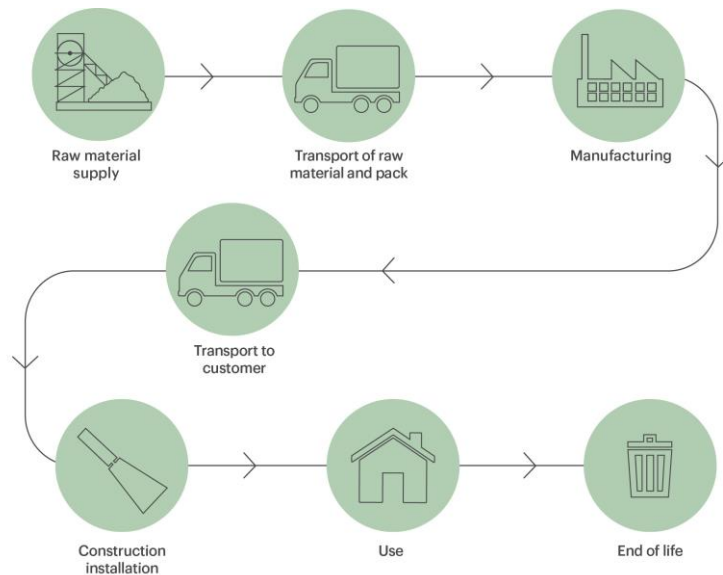
CEN developed the EN 15804:2012+A2:2019/AC:2021, a core set of rules for the development of EPD applicable to construction products. This standard is developed with a modular structure, described below. This EPD is of the "Cradle to Gate" (A1-A3) with A4-A5, B1, C and D. Modules not accounted in the LCA since they are not assessed are marked as "ND", Not Declared.

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transports (raw materials - pack)	Manufacturing	Transport to customer	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport to waste processing	Waste processing	Disposal	Reuse - Recovery - Recycling - potential
Module	A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Modules declared	X	X	X	X	X	X	ND	ND	ND	ND	ND	ND	X	X	X	X	X
Geography	IT - EU 27	IT - EU 27	IT - EU 27	EU 27	EU 27	EU 27	-	-	-	-	-	-	EU 27	EU 27	IT	IT	IT - EU 27
Share of specific data	24,55%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation - products	15,2%			-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation - sites	0%			-	-	-	-	-	-	-	-	-	-	-	-	-	-

System boundaries and processes included in the LCA (X included, ND: Not Declared)

According to the system boundary of this EPD, a RSL has not been provided.

The EPD is of multiple products type. It consists of three products Universal Wall Primer, Patina and Finish. Patina is available in multiple colors. Therefore, a sensitivity analysis has been performed between lightest and darkest variants available. The results show that a variation of GWP-GHG indicator for A1-A3 for Patina within the system Patina Living is not larger than 15,2%. Therefore, a average formula for all colours available has been adopted. The EPD is therefore representative for all colours available. Regarding the share of specific data, according to 5.4.3 PCR 2019:14 v.1.3.4 definition, materials involved into production phase (e.g. raw materials) even when combined with specific activity data can't be qualified as specific data. Therefore, according to this, a computation of the sharing in GWP-GHG impact of other A1-A3 data except those related to raw materials are quantified in percentage terms over the total A1-A3 module. According to this method, the share of specific data in GWP-GHG accounts for 24,55%. Even if considering raw materials modelled with dataset as proxy data (this definition differs from the one reported in GPI), an assessment quality for raw materials data is applied according to ILCD Handbook - DQR (Data Quality Rating). According to this methodology, the data quality of raw materials can be considered as Very Good - High. Beside this, Kerakoll continues to stimulate the use of EPD in the value chain especially for its supplier, in order to improve the use of specific data and increase the overall quality of the EPDs published.



Product stage: Raw material supply, Transport and Manufacturing (A1-A3)

- A1-A2: extraction, supply and transport of raw materials and packaging to Kerakoll and manufacturing process energy consumption.

Detailed data of energy sources behind electricity used in manufacturing process (Guarantee of Origin adopted) and GWP-GHG impact are reported in the following table.

Energy source	Ecoinvent process	kg CO ₂ -eq / kWh
Solar power	Electricity, low voltage {IT} electricity production, photovoltaic, 570kWp open ground installation, multi-Si Cut-off, U	7,69E-02

- A3: manufacturing process of product and its packaging and waste management from the same process. It covers dosage and mixing of selected and measured raw materials and additives to ensure that the product meets desired properties and packaging material consumption. Packaging product materials consist of wooden pallet, cardboard and LDPE used as wrapping material and they include both distribution and consumer packaging, as follows.

Packaging material	Distribution packaging	Consumer packaging
Wooden pallet	x	
Cardboard, paper	x	
Plastic and LDPE film (e.g. for wrapping material)	x	
Plastic bucket		x

Construction stage: Transport to customer and Construction installation (A4-A5)

- A4: transport to customer and tertiary / secondary packaging waste management. Transport to customer is assumed along 500 km, done by road with EURO 6 diesel truck, 16-32 ton. Regarding secondary and tertiary packaging waste treatment, a distance of 50 km to waste treatment plant is considered. Moreover, the following waste scenario is assumed.

Secondary / tertiary packaging material	Recycling	Energy recovery	Landfill
Wooden pallet - EPAL	100%	-	-
Wooden pallet - Non EPAL	-	-	100%

Plastic and LDPE film (e.g. for wrapping material)	47%	40%	13%
Cardboard and paper	84%	6%	10%

- A5: product installation and primary packaging waste management.

Product installation consumption of energy (electricity) and water varies depending on product categories. In this case a mechanical mixing with electricity consumption has been assumed, as well as water consumption as suggested on technical data sheet.

Regarding primary packaging waste treatment, a distance of 50 km to waste treatment plant is considered. Moreover, the following waste scenario is assumed.

Primary packaging material	Recycling	Energy recovery	Landfill
Plastic Cans (Universal Wall Primer) (10 L)	47%	40%	13%
Plastic Bucket (Patina) (15 kg)			
Plastic Bucket (Finish) (1,5 L)			

Use stage: Use (B1)

VOC emissions released during product application are accounted in this module.

End of life stage: De-construction demolition, Transport, Waste processing and Disposal (C1-C4)

- C1: De-construction demolition.

Consumption of energy (electricity) due to product de-construction / demolition depends on product categories. In this case a mechanical demolition with electricity consumption has been assumed.

- C2-C4: Demolition waste transport, processing and disposal.

For waste transport, a distance of 50 km is considered. Moreover, demolition waste is assumed as non-hazardous and the following scenario has been adopted.

Demolition waste	Recycling	Landfill
Inert demolition waste	80%	20%

Resource recovery stage: Reuse - Recovery - Recycling potential (D)

Module D is related to benefits beyond system boundaries, containing environmental credits coming from modules A4+A5 and C. Indeed, potential benefits are related to recycling and energy recovery of packaging wastes (A4+A5) and recycling of product (C3).

Data quality

For the background data the Ecoinvent v.3.9 database is used. Raw materials and packaging, energy and water consumption and waste data are collected from Kerakoll. The most relevant considered data are European or specific from supplier. Generic and producer specific data are not more than 10 and 5 years old respectively (according to EN 15804 6.3.8.2. "Data quality requirements").

Period under review

All primary data collected from Kerakoll are representative for the year 2023.

Allocations

There are no co-products in the production of Kerakoll. Hence, there is no need for co-product allocation. The Company sources raw materials from different locations across Europe and other parts of the world and by different means of transport. For this reason, transport is allocated according to raw material quantities.

Kerakoll manufactures various products with specifications for different applications in its different manufacturing plants. Raw materials, transport, energy consumption during manufacturing, packaging and waste data are allocated using data from Kerakoll involved plants.

Cut-off rules

The consumption of auxiliary materials and waste related to extraordinary activities (A3), having a periodicity exceeding 3 years, are excluded. Quantified contribution from those process: less than 0,5% by mass of products. Moreover, raw material packaging consumption is excluded, whereas it is accounted as waste in module A3.

6. ENVIRONMENTAL INDICATORS

An introduction to each environmental indicator is provided below. The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks. The actual impacts on the environment typically depend upon local, regional and/or global conditions.

Acidification Potential (AP)

A measure of emissions that cause acidifying effects to the environment. Acidification potential is a measure of a molecule's capacity to increase the hydrogen ion (H⁺) concentration in the presence of water, thus decreasing the pH value. Potential effects include forest decline and the deterioration of building materials.



Eutrophication Potential (EP)

A measure of nutrient enrichment that may cause an undesirable shift in species composition and elevated biomass production in both terrestrial and aquatic ecosystems. It includes potential impacts of excessively high levels of macronutrients, the most important of which are nitrogen and phosphorus.



Water Deprivation Potential (WDP)

It represents the relative available water remaining per area in a watershed, after the demand of humans and aquatic ecosystems has been met. It assesses the potential of water deprivation, to either humans or ecosystems, building on the assumption that the less water remaining available per area, the more likely another user will be deprived.

Abiotic Depletion Potential (ADP)

The consumption of non-renewable resources leads to a decrease in the future availability of the functions supplied by these resources. Depletion of mineral resource elements (ADPE) and non-renewable fossil energy resources (ADPF) are reported separately.



Ozone Depletion Potential (ODP)

A measure of greenhouse gas emissions, such as carbon dioxide and methane. These emissions increase absorption of radiation emitted by the earth, intensifying the natural greenhouse effect.



Photochemical Ozone Creation Potential (POCP)

A measure of emissions of precursors that contribute to ground level smog formation (mainly ozone O₃), produced by the reaction of volatile organic compounds (VOCs) and carbon monoxide in the presence of nitrogen oxides under the influence of UV light. Ground level ozone may be harmful to human and ecosystem health and may also damage crops.



Global Warming Potential (GWP)

A measure of greenhouse gas emissions, such as carbon dioxide and methane. These emissions increase absorption of radiation emitted by the earth, intensifying the natural greenhouse effect.

7. ENVIRONMENTAL PERFORMANCE

All results are referred to the Declared Unit that is 1 m². Patina Living consists of three products Universal Wall Primer, Patina and Finish. The results reported is representative for the system Patina Living.

It is discouraged the use of the results from modules A1-A3 without considering the results of module C. Core and Additional environmental impacts indicators are assessed with EN 15804:2012+A2:2019/AC:2021 reference package based on EF 3.0. For Primary Energy Use indicators, option B of PCR 2019:14 v.1.3.4 has been followed. The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

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Patina Living

CORE ENVIRONMENTAL IMPACTS	Unit	A1-A3	A4	A5	B1	C1	C2	C3	C4	D
Climate change (GWP-total)	kg CO ₂ eq	1,99E+00	3,11E-01	1,64E-01	1,16E-01	1,40E-01	1,63E-01	3,12E-03	5,62E-03	-7,00E-02
Climate change - Fossil (GWP-fossil)	kg CO ₂ eq	2,06E+00	2,23E-01	1,63E-01	1,16E-01	1,38E-01	1,63E-01	3,10E-03	5,59E-03	-6,98E-02
Climate change - Biogenic (GWP-biogenic)	kg CO ₂ eq	-8,63E-02	8,79E-02	1,08E-03	0,00E+00	2,19E-03	2,25E-05	1,72E-05	1,90E-05	-1,96E-04
Climate change - Land use and LU change (GWP-luluc)	kg CO ₂ eq	1,22E-02	1,06E-04	2,56E-06	0,00E+00	2,12E-05	2,03E-05	6,21E-06	3,97E-06	-3,02E-05
Ozone depletion (ODP)	kg CFC-11 eq	1,36E-06	4,68E-09	3,16E-10	0,00E+00	3,00E-09	2,49E-09	5,87E-11	1,27E-10	-1,18E-09
Acidification (AP)	mol H ⁺ eq	1,43E-02	4,89E-04	8,03E-05	0,00E+00	4,84E-04	8,71E-04	1,91E-05	3,83E-05	-2,19E-04
Eutrophication, freshwater (EP-freshwater)	kg P eq	6,37E-04	1,54E-05	9,88E-07	0,00E+00	2,13E-05	2,97E-06	2,37E-06	1,41E-06	-1,19E-05
Eutrophication, marine (EP-marine)	kg N eq	2,10E-03	1,30E-04	8,08E-05	0,00E+00	8,26E-05	3,78E-04	4,54E-06	1,43E-05	-5,15E-05
Eutrophication, terrestrial (EP-terrestrial)	mol N eq	1,78E-02	1,31E-03	3,58E-04	0,00E+00	9,38E-04	4,09E-03	4,52E-05	1,53E-04	-5,39E-04
Photochemical ozone formation (POCP)	kg NMVOC eq	7,76E-03	7,63E-04	1,17E-04	6,47E-03	4,02E-04	1,60E-03	1,41E-05	5,19E-05	-2,32E-04
Resource use, minerals and metals (ADP-minerals & metals) ²	kg Sb eq	1,34E-05	6,97E-07	1,62E-08	0,00E+00	2,38E-07	1,02E-07	3,06E-08	1,09E-08	-2,22E-07
Resource use, fossils (ADP-fossil) ¹	MJ	3,74E+01	3,06E+00	1,54E-01	0,00E+00	2,10E+00	2,06E+00	6,29E-02	1,17E-01	-1,88E+00
Water use (WDP) ¹	m ³ depriv.	1,25E+00	1,29E-02	8,78E-03	0,00E+00	8,44E-02	3,94E-03	6,57E-04	4,96E-03	-1,42E-01

¹ Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

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ADDITIONAL ENVIRONMENTAL IMPACTS	Unit	A1-A3	A4	A5	B1	C1	C2	C3	C4	D
Particulate matter (PM)	disease inc.	1,13E-07	1,63E-08	1,09E-09	0,00E+00	2,29E-09	2,08E-08	1,39E-08	8,26E-10	-2,68E-09
Ionising radiation (IRP) ³	kBq U-235 eq	1,98E-01	4,11E-03	4,01E-04	0,00E+00	1,74E-02	6,83E-04	1,55E-03	1,54E-04	-3,20E-03
Ecotoxicity, freshwater (ETP-fw) ¹	CTUe	3,64E+01	1,63E+00	3,45E-01	5,27E-02	2,56E-01	1,06E+00	9,00E-03	5,30E-02	-9,87E-02
Human toxicity, cancer (HTP-c) ¹	CTUh	2,95E-09	1,07E-10	1,49E-11	0,00E+00	3,57E-11	2,34E-11	2,22E-12	3,01E-12	-1,83E-11
Human toxicity, non-cancer (HTP-nc) ¹	CTUh	8,07E-08	2,78E-09	5,76E-10	1,41E-09	8,49E-10	9,54E-10	5,49E-11	6,39E-11	-4,70E-10
Land use / Soil quality (SQP) ¹	Pt	1,77E+01	1,83E+00	3,54E-02	0,00E+00	3,23E-01	2,28E-01	3,89E-02	2,67E-01	-6,90E-01

USE OF RESOURCES	Unit	A1-A3	A4	A5	B1	C1	C2	C3	C4	D
Use of non-renewable primary energy excluding resources used as raw materials - PENRE	MJ	3,37E+01	3,06E+00	1,54E-01	0,00E+00	2,10E+00	2,06E+00	6,34E-02	1,17E-01	-1,00E+00
Use of non-renewable primary energy resources used as raw materials - PENRM	MJ	3,76E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,89E-05	0,00E+00	-8,76E-01
Total use of non-renewable primary energy resources - PENRT	MJ	3,75E+01	3,06E+00	1,54E-01	0,00E+00	2,10E+00	2,06E+00	6,34E-02	1,17E-01	-1,88E+00
Use of renewable primary energy excluding resources used as raw materials - PERE	MJ	1,50E+00	4,60E-02	1,08E-02	0,00E+00	5,24E-01	7,86E-03	1,36E-02	1,94E-03	-8,17E-03
Use of renewable primary energy resources used as raw materials - PERM	MJ	2,58E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,64E-03	0,00E+00	-1,06E-01
Total use of renewable primary energy resources - PERT	MJ	4,08E+00	4,60E-02	1,08E-02	0,00E+00	5,24E-01	7,86E-03	1,20E-02	1,94E-03	-1,14E-01
Use of secondary material - SM	kg	2,36E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of renewable secondary fuels - RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of non-renewable secondary fuels - NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water - FW	m3	3,38E-02	4,55E-04	2,69E-04	0,00E+00	2,27E-03	1,40E-04	4,46E-05	1,20E-04	-3,03E-03

¹ Disclaimer: The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.

³ Disclaimer: This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear full cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

WASTE PRODUCTION AND OUTPUT FLOWS	Unit	A1-A3	A4	A5	B1	C1	C2	C3	C4	D
Hazardous waste disposed - HWD	kg	1,94E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Non-hazardous waste disposed - NHWD	kg	8,62E-02	3,27E-02	1,21E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,60E-01	0,00E+00
Radioactive waste disposed - RWD	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	3,50E-02	4,31E-03	4,37E-02	0,00E+00	0,00E+00	0,00E+00	1,84E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, electricity	MJ	8,79E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy, thermal	MJ	1,04E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

CLIMATE CHANGE	Unit	A1-A3	A4	A5	B1	C1	C2	C3	C4	D
GWP-GHG ⁴	kg CO ₂ eq	2,08E+00	2,24E-01	1,63E-01	1,16E-01	1,40E-01	1,63E-01	3,12E-03	5,62E-03	-7,00E-02

⁴ This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO₂ is set to zero.

8. ADDITIONAL ENVIRONMENTAL INFORMATION

Recycled Content

Kerakoll is always looking to promote circular economy with its product whenever feasible. In this product, recycled (pre-consumer) calcium carbonate is contained according to the amount shown in the table below.

Product	Recycled material content pre-consumer
Patina Living	45%

Company Quality and Sustainability

Kerakoll is a B Corp since 2023 and also ISO 9001 and ISO 14001 certified.

9. DIFFERNCES VERSUS PREVIOUS VERSION

2024-06-25 Correction of module D
2024-07-15 Recycled content section has been added. Update of module C1 and D. Results updated with" Waste and output flows"

10. REFERENCES

Ecoinvent - Ecoinvent Centre, www.ecoinvent.org
EN 15824:2017 Specification for external renders and internal plasters based on organic binders
EN 15804:2012+A2:2019/AC:2021 - Sustainability of construction works - Environmental Product Declarations - Core rules for the product category of construction products
EPD Study Report Patina Living, 2024-05-28 (Revised 2024-07-15)
GPI - General Programme Instructions, The International EPD® System, Version 4.0
ISO 9001:2015 - Quality management systems - Requirements
ISO 14001:2015 - Environmental management systems - Requirements with guidance for use
ISO 14021:2016 - Environmental labels and declarations - Self-declared environmental claims (Type II environmental labelling)
ISO 14025:2009 - Environmental labels and declarations - Type III environmental declarations - Principles and procedures
ISO 14040/44:2006 - Environmental management - Life cycle assessment - Principles and framework (ISO 14040:2006) and Requirements and guidelines (ISO 14044:2006)
PCR for Construction Products, The International EPD System, 2019:14 Version 1.3.4, 2024-04-30
SimaPro - SimaPro LCA Software, Pré Consultants, the Netherlands, www.pre-sustainability.com
The International EPD® System - The International EPD® System is a programme for type III environmental declarations, maintaining a system to verify and register EPD®s as well as keeping a library of EPD®s and PCRs in accordance with ISO 14025 www.environdec.com

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

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